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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D130-701-043
Job Sheet 177307



Part No: D130-701-043

Job Qty: 1 ea

Part Name: EC130 Heli-Utility-Basket™ - Airframe Mount, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 6/1/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG DS9769 REV A, IIN D130-701 REV.G SHEETS 12,13 IPP REV:A NEW ISSUE 10-04-20 JLM VERIFIED
BY:DD IPP Rev:B 11.01.31 now @ chg003 DD verified by:ec IPP Rev:C 11.03.21 now @ chg004 DD verified
by:ec IPP Rev:D 11.04.27 per ecn 11-554 DD verified by:ec IPP Rev:E 14.04.11 DS19693 REV.A DD
VERF:JLM IPP Rev:F 16.11.03 now @ chg008 DD VERF:JLM IPP Rev:G 17.02.13 now @ chg009 DD
VERF:JLM IPP Rev:H 18.02.26 AS PER IIN REV.G DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/1/18	6/1/18	0.00	0.00	Start Up Stores/Pkg-2		HL 18-6-21
110	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging1-1		HL 18-6-21
120	Small Fab	1 pcs	6/1/18	6/1/18	0.00	2.23	Small Fab-1		HL 18-6-21
130	QC	1 pcs	6/1/18	6/1/18	0.00	0.00	QC5		DAS 38
140	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging1-1		6 JUN 25 2018
150	QC	1 pcs	6/1/18	6/1/18	0.00	0.00	QC4		9-89 JRB DAS
155	DC	1 pcs	6/1/18	6/1/18	0.00	0.00	DC		JRB 28
160	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging3-1		DAS 9-89
170	QC21-FG	1 Ea	6/1/18	6/1/18	0.00	0.00	QC21		21 JUN 26 2018

Part Op 110 - PICK KIT FOR BASKET ASSEMBLY

Descriptions: 120 - Assemble as per Dwg IIN-D130-701

155 - Photocopy blue file and type labels per PPP D130-701-043 CHG011

160 - Identify and pack for shipping as per PPP D130-701-043 PPP Rev: _____



Container No: S082859



Part: D130-701-043

Job No: 177307

Serial No/Batch: S082859

Revision: A/G

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/21/18

Job BOM					003666
Part / Item	Component Name	Quantity	Operation	Container	
AN3-16A	Bolt	2 Ea (2 ea)	110-Packaging	5045859	
AN4-22A	Bolt	1 Ea (1 ea)	110-Packaging	5041128	
AN4-24A	Bolt	1 Ea (1 ea)	110-Packaging	FAN137371-1	
AN4-7A	Bolt	2 Ea (2 ea)	110-Packaging	5053520	
AN5-17A	Bolt	4 Ea (4 ea)	110-Packaging	5048378	
AN970-4	Washer	4 Ea (4 ea)	110-Packaging	5016395	
D2022-101	Spacer	2 Ea (2 ea)	110-Packaging	5059047	
D2258-220	Placard	1 Ea (1 ea)	110-Packaging	5035408	
D2332-041	Lid Prop Assembly 6.69"	1 Ea (1 ea)	110-Packaging	5070154	
D2512	Basket Lid	1 Ea (1 ea)	110-Packaging	5081161	
D2530	Handle Weldment	1 Ea (1 ea)	110-Packaging	5059972	
D2535	Spring	2 Ea (2 ea)	110-Packaging	5054449	
D2537	Bushing	2 Ea (2 ea)	110-Packaging	5050439	
D2931	Bumper	2 Ea (2 ea)	110-Packaging	506437	
D3172-041	Basket Base Assembly	1 Ea (1 ea)	110-Packaging	5042091	
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	110-Packaging	5062377	
MS21042L3	Nut	2 Ea (2 ea)	110-Packaging	505603C	
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging	5041167	
MS21042L5	Nut	4 Ea (4 ea)	110-Packaging	FAN131511	
NAS1149D0416J	Washer	2 Ea (2 ea)	110-Packaging	5055957	
NAS1149D0463J	Washer	2 Ea (2 ea)	110-Packaging	5039036	
NAS1149D0563J	Washer	4 Ea (4 ea)	110-Packaging	5034411	
NAS1149DN832J	Washer	2 Ea (2 ea)	110-Packaging		
AN4-14A	Bolt	2 Ea (2 ea)	140-Packaging	5067880	
AN4-14A	Bolt	2 Ea (2 ea)	140-Packaging	5067880	
AN4-6A	Bolt	2 Ea (2 ea)	140-Packaging	5064186	
AN5-10A	Bolt	16 Ea (16 ea)	140-Packaging	507095	
D4037-1	Aft Crossbeam	1 Ea (1 ea)	140-Packaging	5055614	
D4037-3	Fwd Crossbeam	1 Ea (1 ea)	140-Packaging	5055686	
D4038-041	Angle Assembly Fwd LH	1 Ea (1 ea)	140-Packaging	5065100	
D4038-042	Angle Assembly Fwd RH	1 Ea (1 ea)	140-Packaging	5065116	
D4038-043	Angle Assembly Aft LH	1 Ea (1 ea)	140-Packaging	5065497	
D4038-044	Angle Assembly Aft RH	1 Ea (1 ea)	140-Packaging	5065446	
D4039-041	Fwd Bracket Assembly	1 Ea (1 ea)	140-Packaging	5067249	
D4039-043	Aft Bracket Assembly	1 Ea (1 ea)	140-Packaging	5067255	
D4040-1	Radius Block	4 Ea (4 ea)	140-Packaging	5014862	
D4090-1	Placard	1 Ea (1 ea)	140-Packaging	5007540	
D4090-3	Placard	1 Ea (1 ea)	140-Packaging	5007539	
D4090-5	Placard	1 Ea (1 ea)	140-Packaging	F153425	
D4090-7	Placard	1 Ea (1 ea)	140-Packaging	F165796	
D5359-041	Strut Assembly, LH/RH	1 Ea (1 ea)	140-Packaging	5072489	
D5393-041	Strut Assembly	1 Ea (1 ea)	140-Packaging	5072978	
D5394-043	Bracket Assembly	1 Ea (1 ea)	140-Packaging	5012286	
D5395-1	Bracket	1 Ea (1 ea)	140-Packaging	5055727	
MS20002C5	Washer	8 pcs (8 ea)	140-Packaging	5065261	
MS20002C6	Washer	12 Ea (12 ea)	140-Packaging	5077132	
MS21042L4	Nut	8 Ea (8 ea)	140-Packaging	5067846	
MS21042L5	Nut	28 Ea (28 ea)	140-Packaging	5058176	
MS21042L6	Nut	12 Ea (12 ea)	140-Packaging	5011168	
MS21250-05032	Bolt	4 Ea (4 ea)	140-Packaging	5016901	
MS21250-05038	Bolt	4 Ea (4 ea)	140-Packaging	5016900	
MS21250-06018	Bolt	12 Ea (12 ea)	140-Packaging	5056347	
NAS1149D0463J	Washer	7 Ea (7 ea)	140-Packaging	5067900	
NAS1149D0563J	Washer	44 Ea (44 ea)	140-Packaging	5068662	
NAS1149D0663J	Washer	12 Ea (12 ea)	140-Packaging	5043782	
NAS1149F0463P	Washer	4 Ea (4 ea)	140-Packaging	5059331	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging	AN3-16A	2	80	0
	AN4-22A	1	67	0
	AN4-24A	1	18	0
	AN4-7A	2	151	0
	AN5-17A	4	250	0
	AN970-4	4	186	0
	D2022-101	2	53	0
	D2258-220	1	8	0
	D2332-041	1	11	0
	D2512	1	2	0
	D2530	1	20	0
	D2535	2	45	0
	D2537	2	48	0
	D2931	2	1,058	0
	D3172-041	1	0	0
	MS20600-AD4W3	2	393	0
	MS21042L3	2	1,850	0
	MS21042L4	4	3,219	0
	MS21042L5	4	788	0
	NAS1149D0416J	2	3,049	0
	NAS1149D0463J	2	6,875	0
	NAS1149D0563J	4	2,300	0
	NAS1149DN832J	2	2,098	0
140-Packaging	AN4-14A	4	505	0
	AN4-6A	2	1,198	0
	AN5-10A	16	163	0
	D4037-1	1	1	0
	D4037-3	1	2	0
	D4038-041	1	4	0
	D4038-042	1	3	0
	D4038-043	1	4	0
	D4038-044	1	1	0
	D4039-041	1	1	0
	D4039-043	1	1	0
	D4040-1	4	7	0
	D4090-1	1	7	0
	D4090-3	1	7	0
	D4090-5	1	6	0
	D4090-7	1	2	0
	D5359-041	1	3	0
	D5393-041	1	4	0
	D5394-043	1	4	0
	D5395-1	1	2	0
	MS20002C5	8	99	0
	MS20002C6	12	29	0
	MS21042L4	8	3,219	0
	MS21042L5	28	788	0
	MS21042L6	12	380	0
	MS21250-05032	4	8	0
	MS21250-05038	4	8	0
	MS21250-06018	12	12	0
	NAS1149D0463J	7	6,875	0
	NAS1149D0563J	44	2,300	0
	NAS1149D0663J	12	1,111	0
	NAS1149F0463P	4	458	0
Part Specifications				
Specifications could not be found.				